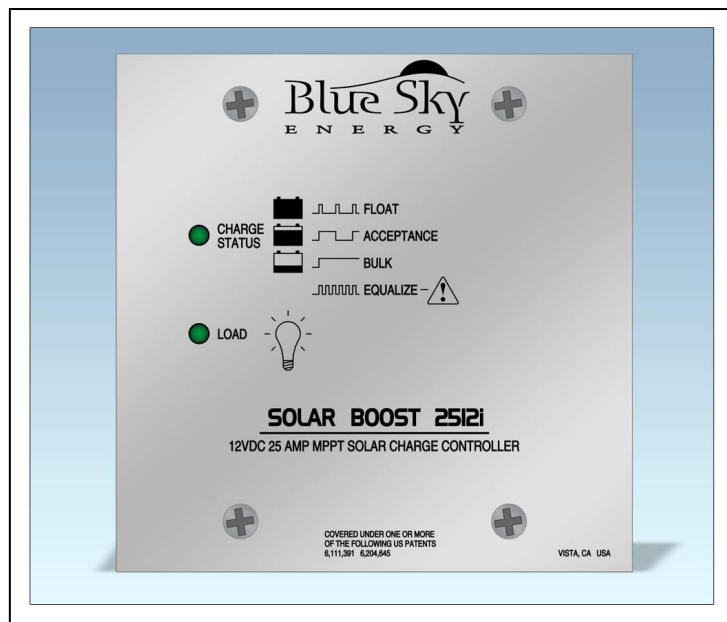




SOLAR BOOST™ 2512i(X)

25AMP 12VDC MAXIMUM POWER POINT TRACKING
PHOTOVOLTAIC CHARGE CONTROLLER

INSTALLATION AND OPERATION MANUAL



THIS MANUAL INCLUDES IMPORTANT SAFETY INSTRUCTIONS FOR
MODELS SB2512i and SB2512iX. SAVE THESE INSTRUCTIONS.

COVERED UNDER ONE OR MORE OF THE FOLLOWING US PATENTS
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IMPORTANT SAFETY INSTRUCTIONS

This manual contains important instructions for Models SB2512i and SB2512iX SAVE THESE INSTRUCTIONS

1. Refer installation and servicing to qualified service personnel. High voltage is present inside unit. Incorrect installation or use may result in risk of electric shock or fire. No user serviceable parts in this unit.
2. To reduce the risk of electric shock, fire or personal injury, the following symbols are placed throughout this manual to indicate dangerous conditions, or important safety or operational instructions.

WARNING	CAUTION	IMPORTANT
		
Indicates dangerous conditions or electric shock potential. Use extreme caution.	Indicates items critical to safe installation or operation of the unit.	Follow these instructions closely for proper operation of the unit

3. **PERSONAL PRECAUTIONS**
 - a) Working in the vicinity of lead-acid batteries is dangerous. Batteries produce explosive gasses during normal operation.
 - b) To reduce risk of battery explosion, follow these instructions and those published by battery manufacturer and manufacturer of any equipment you intend to use in vicinity of battery.
 - c) Someone should be within range of your voice or close enough to come to your aid when you work near a lead-acid battery.
 - d) Have plenty of fresh water and soap nearby in case battery acid contacts skin, clothing or eyes.
 - e) Wear complete eye protection and clothing protection. Avoid touching eyes while working near battery.
 - f) If battery acid contacts skin or clothing, wash immediately with soap and water. If acid enters eye, immediately flood eye with running cold water for at least 10 minutes and get medical attention immediately.
 - g) NEVER SMOKE or allow a spark or flame in vicinity of battery.
 - h) Be extra cautious to reduce risk of dropping metal tool onto battery. It might spark or short circuit battery or other electrical part that may cause explosion.
 - i) Remove personal metal items such as rings, bracelets and watches when working with a lead-acid battery. A lead-acid battery can produce a short circuit current high enough to weld a ring or the like to metal, causing a severe burn.
 - j) Remove all sources of power, photovoltaic and battery before servicing or installing.
4. **CHARGER LOCATION & INSTALLATION**
 - a) This unit is designed to charge flooded or sealed type lead-acid chemistry batteries. Follow battery manufacturers charging recommendations when considering this unit for use with other battery chemistry, i.e., NiCd.
 - b) This unit employs components that tend to produce arcs or sparks. NEVER install in battery compartment or in the presence of explosive gases.
 - c) This unit must be installed and wired in accordance with National Electrical Code, ANSI/NFPA 70.
 - d) Over current protection for the battery must be provided externally. To reduce the risk of fire, connect to a circuit provided with 30 amperes maximum branch-circuit over current protection in accordance with National Electrical Code, ANSI/NFPA 70.
 - e) Over current protection for the auxiliary load control output or auxiliary battery charge output must be provided externally. To reduce the risk of fire, connect to load or auxiliary battery with 30 amperes maximum over current protection in accordance with National Electrical Code, ANSI/NFPA 70.
 - f) Insure that unit is properly configured for the battery being charged.
 - g) Unit is not water tight. Do not expose to rain or snow.
 - h) Insure all terminating connections are clean and tight. Battery, PV and Auxiliary Output terminals are to be tightened to 9 in-lb (1 nm). IPN Network and battery temperature sensor compression terminals are to be tightened to 2.1 in-lb (0.24 nm).
 - i) Charging system must be properly installed as described in these instructions prior to operation.
 - j) Do not connect to a PV array capable of producing greater than 20 amps of short circuit current @ STC.
5. **PREPARING TO CHARGE**
 - a) Never charge a frozen battery.
 - b) Be sure battery is mounted in a well ventilated compartment.
 - c) Add distilled water in each cell of a lead-acid battery until battery acid reaches level specified by battery manufacturer. This helps purge excessive gas from the cells. Do not overfill. For batteries other than flooded lead-acid type, or sealed batteries without cell caps, carefully follow manufacturers charging instructions.

PRODUCT DESCRIPTION

Solar Boost™ 2512i and 2512iX are 25 amp 12 volt *Maximum Power Point Tracking* (MPPT) photovoltaic (PV) battery charge controllers. The full featured Solar Boost 2512iX includes all the features described in this manual. The Solar Boost 2512i omits certain features to reduce cost in applications not requiring these features.

Through the use of patented MPPT technology, Solar Boost 2512i(X) can increase charge current up to 30% or more compared to conventional controllers. Solar Boost 2512i(X)'s sophisticated three stage charge control system improves battery performance and life while minimizing battery maintenance. The unit is fully protected against voltage transients, over temperature, over current, reverse battery and reverse PV connections. An automatic current limit feature allows use of the full 25 amp capability without worrying about overload or nuisance fuse blow from excessive current. An environmentally sealed high current high reliability relay is used to disconnect the PV array at night to prevent unwanted current drain. An IPN Network display interface is provided in both versions of the product allow use of the available IPN-Remote or IPN-ProRemote displays.

Additional features included in the Solar Boost 2512iX version of the product include a battery temperature sensor input, automatic equalization, full IPN Network interface, and an auxiliary output capable of 25 amp load control or 2 amp auxiliary battery charge. The full IPN Network interface included in the Solar Boost 2512iX allows multiple IPN compatible charge controllers to communicate with each other and operate as a single machine rather than separate charge controllers.

FEATURES OMITTED IN THE SOLAR BOOST 2512i

The following features described in this manual are omitted in the lower cost Solar Boost 2512i version of the product. See Figure 3 for omitted connectors and setup selectors.

- Battery Temperature sensor input
- Battery Equalization capability
- Full IPN Network interface, required for multi-controller coordinated operation (IPN display interface is provided)
- Auxiliary Output for load control or auxiliary battery charge

PART NUMBERS AND OPTIONS

- SB2512i.....Solar Boost 2512i basic MPPT charge controller
- SB2512iX.....SB2512i controller with additional features
- IPNREM.....IPN-Remote, Low cost 3-digit IPN charge control volt/amp monitor w/25' cable
- IPNPRO.....IPN-ProRemote, Full featured IPN charge control and battery system monitor w/25' cable
- IPNPRO-S.....IPN-ProRemote with required 500A/50mV current shunt

OPERATION

Once installed and configured, charge control and MPPT operations are fully automatic. Charge turns on whenever the PV array is capable of producing ≈ 0.25 amps at 2V greater than battery voltage. When PV charge is on the Charge Status LED will indicate the present charge mode, and indicate when the battery has become highly charged. At night when PV power production stops, the PV array is disconnected from the battery to prevent unwanted current drain. Note that there is a 5 second turn-on delay, and a 45 second turn-off delay.



➤ The unit operates on battery power, not PV power. A battery must be connected with a minimum voltage of 9V for the unit to operate. Internal power control devices use the front panel as a heatsink. It is normal for the front panel to become quite warm when the unit is operating at high power.

OPTIONAL REMOTE DISPLAYS

Solar Boost 2512i uses an IPN compatible display which can monitor up to 8 charge controllers on a single IPN network. There are two available displays, the very low cost IPN-Remote and the full featured IPN-ProRemote. The IPN-Remote is a basic 3-digit LED type voltage, current and charge mode display without setup or control capability.

The full featured IPN-ProRemote incorporates a multi-line backlit LCD display and three function keys to provide enhanced setup and monitoring of IPN compatible charge controllers. The IPN-ProRemote provides the ability to adjust charge voltage and other setup parameters in both the Solar Boost 2512i(X). The IPN-ProRemote also provides complete battery system monitoring and eliminates the need for a separate battery monitor. Some of the many display features provided include; battery voltage, net battery current, net battery amp-hours, highly accurate battery capacity "fuel gage", PV amp-hours, min/max battery voltage, auxiliary battery voltage, load control status and much more. With the IPN-ProRemote, the Solar Boost 2512i(X) can be configured to determine the end-of-charge based on net battery current matched to battery capacity in amp-hours to provide the most highly optimized charge process.

FRONT PANEL AND REMOTE DISPLAY INDICATORS

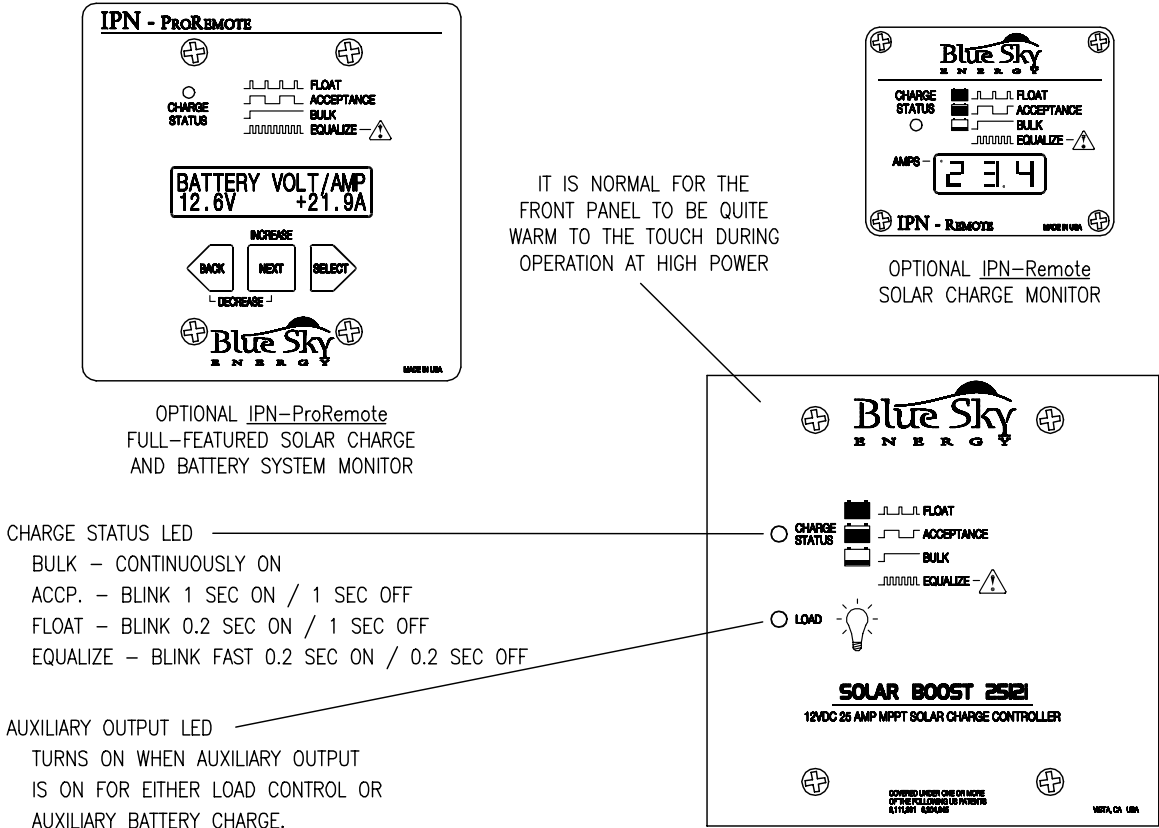


FIGURE 1

CHARGE STATUS INDICATOR

A Charge Status indicator LED is provided on the face of the unit, and is also provided on the optional IPN-Remote and IPN-ProRemote displays. The LED will be off when the unit is not charging, and will be on solid or blinking when the unit is charging the battery. If the PV array is capable of delivering greater than approximately 3 to 5 amps per 100 amp-hours of battery capacity, the charge status LED can provide a rough approximation of battery state of charge as shown in the table below.

CHARGE STATUS INDICATOR

STATUS LED	CHARGE MODE	APPROXIMATE CHARGE LEVEL
OFF [0]	CHARGE OFF	NOT DISPLAYED
CONTINUOUSLY ON [1]	BULK	<70% FULL
BLINKING 1 SEC ON [1] / 1 SEC OFF [0]	ACCEPTANCE	70% - 95% FULL
BLINKING 0.1 SEC ON [1] / 1 SEC OFF [0]	FLOAT	FULLY CHARGED
BLINKING RAPIDLY 0.1 SEC ON [1] / 0.1 SEC OFF [0]	EQUALIZE	_____

TABLE 1

AUXILIARY OUTPUT INDICATOR (Omitted on SB2512i)

An Auxiliary Output LED indicator labeled "LOAD" is also provided on the face of the unit. The indicator will be ON when the auxiliary output is ON providing power to a load, or charging an auxiliary battery. Auxiliary Output status can also be viewed in the IPN-ProRemote. While front panel graphics are present, the LED is omitted in the SB2512i.

THREE STAGE CHARGE CONTROL

Solar Boost 2512i(X) is typically configured for a three stage charging process, Bulk, Acceptance and Float. The three stage charge process provides a somewhat higher charge voltage to charge the battery quickly and safely. Once the battery is fully charged a somewhat lower voltage is applied to maintain the battery in a fully charged state without excessive water loss. The three stage charge process charges the battery as quickly as possible while minimizing battery maintenance.

Bulk Charge

When charge starts the Solar Boost 2512i(X) attempts to apply the Acceptance charge voltage to the battery. The system will switch to Bulk charge if the battery is sufficiently discharged and/or insufficient charge current is available to drive battery voltage up to the Acceptance voltage setpoint. During the Bulk charge stage the unit delivers as much charge current as possible to rapidly recharge the battery. Once the charge control system enters Acceptance or Float, the unit will again switch to Bulk charge if battery voltage drops below the present charge voltage setpoint. Fully automatic electronic current limit prevents the possibility of overload by limiting output current to 25 amps regardless of PV input current or power.

Acceptance Charge

As the battery charges in Bulk, battery voltage slowly rises as the battery recovers charge. When sufficient charge has been recovered for battery voltage to reach the Acceptance voltage setpoint, the unit changes to a constant voltage mode where the Acceptance voltage is applied to the battery. The Acceptance voltage is factory set to 14.4V. In Acceptance the battery is typically between 70% to 95% charged depending on battery size and available charge current.

The battery remains at the Acceptance voltage until fully charged and the unit switches to Float as determined by either:

1. Battery voltage has been continuously at (or above) the Acceptance voltage setpoint for the Charge Time period. (factory default = 2 hours)
- OR –
2. With the IPN-ProRemote display, net battery charge current drops below the Float Transition Current setting (factory default = 1.5A per 100 amp-hours) while the battery is at (or above) the Acceptance voltage setpoint.

Float Charge

Once the battery is fully charged the unit switches to Float where the Float voltage is applied to the battery to maintain it in a fully charged state without excessive water loss. The Float voltage is factory set to 13.2V. During Float a healthy fully charged lead-acid battery will draw approximately 0.1–0.2 amps per 100 amp-hours of battery capacity.

TWO STAGE CHARGE CONTROL

Certain battery types or system configurations may require two stage charge control. Solar Boost 2512i(X) can be configured for two stage charge to accommodate these batteries or systems. Two stage charge is selected by setting the Float charge voltage setting to No Float using the IPN-ProRemote. Refer to the IPN-ProRemote operators manual to configure two stage charge.

EQUALIZATION (Omitted on SB2512i)



➤ **WARNING:** Not all batteries can be safely equalized. Equalization should only be performed on vented liquid electrolyte lead-acid batteries. Follow battery manufacturers recommendations pertaining to equalization.

The Solar Boost 2512i does not include equalize capability. The Solar Boost 2512iX can perform automatic equalization, or manual equalization via the IPN-ProRemote. Since each cell of a battery is not identical, repeated charge/discharge cycles can lead to an imbalance in the specific gravity of individual cells and electrolyte stratification. Equalization is essentially a controlled overcharge which brings all battery cells up to the same specific gravity and eliminates stratification by heavily gassing the battery. While equalization parameters are adjustable with the IPN-ProRemote, factory default parameters of 15.2V for 2 hours every 30 days are suitable for most applications. Note that for proper equalization a minimum net charge current of approximately 3 amps per 100 amp-hours of battery capacity is required. If insufficient current is available equalization may have to be canceled manually since the equalization time accumulator may not be able to complete count down.



➤ **CAUTION:** Equalization is a controlled over charge of the battery at a relatively high voltage producing heavy battery gassing. While the Solar Boost 2512iX can be configured for automatic equalization it is strongly recommended that a qualified operator always plan and monitor the process. The operator should ensure that connected equipment can tolerate the high equalization voltage which is factory set to 15.2V. Since the Equalization voltage is temperature compensated, the voltage can be quite high at cool temperatures if temperature compensation is used.

Equalize Time Accumulator

The equalize time period is not a simple timer but rather a “time at voltage” time accumulator. The equalization timer will not count down unless the battery is at (or above) the equalization voltage setpoint for the required time period to assure that a proper equalization cycle has taken place. This is particularly beneficial on systems where the battery or loads are large relative to available charge current. The equalize time accumulator counts in 3 minute increments. If battery voltage reached the equalization voltage setpoint during a given 3 minute period, that period is considered good. Unless manually disabled, the unit will stay in equalize for as long as it takes to accumulate the required time at voltage. This may take hours or even days. If equalize does not complete by the time the charging day ends, it will pick up where it left off when the next charging day begins.

OPTIONAL TEMPERATURE COMPENSATION (Omitted on SB2512i)

The charge voltage required by batteries changes with battery temperature. Temperature compensation of charge voltage enhances battery performance and life, and decreases maintenance. Automatic temperature compensation can be provided using the optional battery temperature sensor (BSE p/n 930-0022-20). The default compensation factor of $-5.00\text{mV}/^\circ\text{C}/\text{cell}$ is appropriate for most lead-acid batteries. The graph of Figure 2 shows charge voltage vs. battery temperature for factory default Acceptance and Float voltage setpoints. The temperature compensation factor can be changed using the IPN-ProRemote.

FACTORY DEFAULT CHARGE VOLTAGE SETPOINT -VS.- BATTERY TEMPERATURE

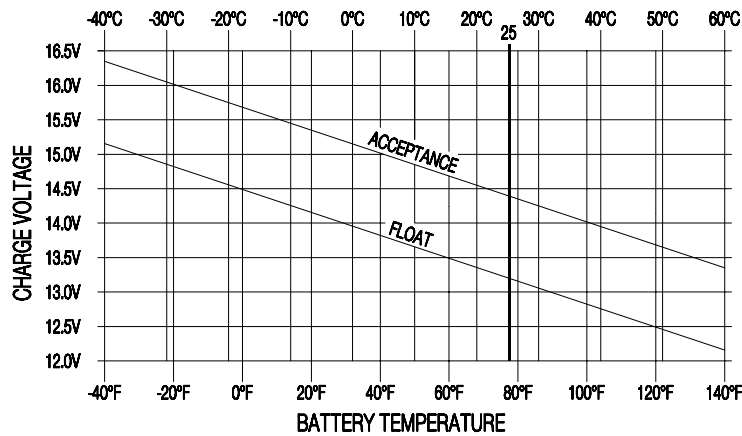


FIGURE 2

MAXIMUM SETPOINT VOLTAGE LIMIT

Very cold batteries combined with high charge voltage setpoints can produce voltages high enough to disrupt or damage other equipment connected to the battery. To minimize possible damage a maximum voltage setpoint limit feature is provided. The factory default of 15.5V can be changed using the IPN-ProRemote. The Solar Boost 2512i(X) will never attempt to apply a charge voltage greater than the maximum voltage setpoint limit value.

PANEL TEMPERATURE AND OUTPUT POWER

Internal power control devices use the front panel as a heatsink. It is normal for the front panel to become quite warm when the unit is operating at high power. When mounted vertically as described in the installation section, the unit can deliver full output in an ambient temperature of up to 40°C (104°F). If an over temperature condition exists, the unit will shut down and the Charge Status Indicator will display an “off” condition. Unlike other IPN compatible charge controllers the SB2512i(X) does not include a digital type temperature sensor and actual heatsink temperature is not displayed on the IPN-ProRemote. The IPN-ProRemote will always show the heatsink to be -55°C .

MAXIMUM POWER POINT TRACKING (MPPT)

MPPT and associated current boost operation is fully automatic and will function whenever the unit is in the Bulk charge stage and sufficient PV voltage and current are available to provide a charge current increase. The percent increase in output charge current relative to PV current is variable, and will change with operating conditions. When conditions are such that insufficient PV power is available to produce an increase in output current, the unit will stop it's internal DC-DC power conversion and operate as a series pass PWM controller with very low forward voltage drop.

The principal operating conditions which affect current boost performance are PV array temperature and battery voltage. At constant solar intensity available PV power changes with PV temperature. A PV array's power vs. temperature characteristic is such that a cool PV array can produce a higher voltage and more power, than a hot PV array. When PV voltage is sufficiently high

Blue Sky Energy - Solar Boost 2512i and 2512iX

for MPPT to operate, a *constant power* output is delivered to the battery. Since output power is constant while MPPT is operating, a *decrease* in battery voltage produces corresponding *increase* in charge current. This means that the greatest current increase occurs with a combination of cool ambient temperature and low battery voltage. The unit delivers the greatest charge current increase when you need it most, in cold weather with a discharged battery. Additionally, anything that can be done to lower PV array temperature will also lead to increased charge current by increasing PV power production. In cool/comfortable temperatures and typical battery states of charge, most systems see about 10 – 20% increase. Charge current increase can go to zero in hot temperatures, whereas charge current increase can easily exceed 30% with a discharged battery and freezing temperatures.

HOW MPPT WORKS

A PV module is a *constant current* type device. As shown on a typical PV module voltage vs. current curve, current remains relatively constant over a wide range of voltage. A typical 75 watt module delivers 4.45 amps @ 17 volts @ 25°C. Conventional PV controllers connect the PV array directly to the battery when battery is discharged. When a 75 watt module is connected directly to a battery charging at 12 volts, the module still provides about the same current. But, because PV output voltage is now at 12 volts rather than 17 volts, PV module power production is artificially limited and the 75W module only delivers 53 watts. This wastes 22 watts of available power.

Solar Boost 2512i(X)'s patented MPPT technology operates in a very different fashion. Under these conditions the unit calculates the maximum power voltage (V_{MP}) at which the PV module delivers maximum power, in this case 17 volts. It then operates the module 17 volts which extracts maximum available power from the module. Solar Boost 2512i(X) continually recalculates the maximum power voltage as operating conditions change. Input power from the maximum power tracking controller, in this case 75 watts, feeds a switching type power converter which reduces the 17 volt input to battery voltage at the output. The full 75 watts which is now being delivered at 12 volts would produce a current of 6.25 amps. A charge current increase of 1.8 amps or 40% is achieved by converting the 22 watts that would have been wasted into useable charge current. Note that this example assumes 100% efficiency to illustrate the principal of operation. In actual operation, boost will be somewhat less.

MULTIPLE CHARGE CONTROLLERS ON THE IPN NETWORK (Omitted on SB2512i)

A key advantage of the IPN network architecture is the ability for multiple charge controllers operate as a single machine. Up to 8 IPN compatible charge controllers, including the SB2512iX, can reside on a single IPN network charging a common battery. An single optional display monitors all chargers on the network, and a single battery temperature sensor serves all chargers on the network and temperature related functions of the IPN-ProRemote. Charge controllers can be added to grow a small system into a large system and have this large system operate from the users standpoint as a single large charge controller. If any charge controller in a multi controller system has input power available, the charge control system will start and charge the battery based on charge control parameters set in the master.

INSTALLATION



➤ **WARNING:** Read, understand and follow the Important Safety Instructions in the beginning of this manual before proceeding. To reduce the risk of fire, connect only to a circuit provided with 30 amperes maximum branch-circuit over current protection installed and wired in accordance with National Electrical Code, ANSI/NFPA 70. To reduce risk of electric shock, remove all sources of power, PV and battery before installing. Adjustments or connections other than those shown in Figures 3, 4 and 5 void the limited warranty. Note that Figures 3, 4 and 5 show generalized connections only and are not meant to show all wiring, circuit protection and safety requirements for a photovoltaic electrical system.

OVER VOLTAGE / REVERSE POLARITY PROTECTION

Solar Boost 2512i(X) is fully protected against reverse polarity and high voltage transients for both the PV and the battery connections. If the battery is connected reverse polarity, Solar Boost 2512i(X) will not operate. If the PV array is connected reverse polarity the charge control system will not turn on or provide output current. Should high PV current be available during reverse PV connection the heatsink will become quite warm but no damage to the unit will result.



➤ **CAUTION:** The unit is protected against reverse battery and reverse PV polarity, but is not protected against reverse battery to the PV terminals. Additionally, transient voltage protection devices on the battery and PV terminals are designed to absorb static electric discharges, or other high voltage transients and can dissipate up to 1.5KW for 1ms. Steady state voltage in excess of 35V on either the battery or PV terminals will damage the unit. Damage of this type will void the limited warranty.

ELECTROSTATIC HANDLING PRECAUTIONS

All electronic circuits may be damaged by static electricity. To minimize the likelihood of electrostatic damage, discharge yourself by touching a water faucet or other electrical ground prior to handling the unit and avoid touching components on the circuit boards. The risk of electrostatic damage is highest when relative humidity is below 40%.

SOLAR BOOST 2512i(X) SETUP



➤ The SB2512i and SB2512iX contain various user configurable settings all of which are preconfigured at the factory. Most installations require no changes to these settings which are typically suitable for most lead-acid batteries including sealed lead-acid batteries such as Gel and AGM. Software programmable settings listed below require the IPN-ProRemote to change. For the SB2512iX only there are also DIP switch settings for Equalize Enable, Auxiliary Output function, and IPN Address.

Software Programmable Settings

The IPN-ProRemote is required to change software programmable settings. An IPN-ProRemote can be used as a setup tool only and does not need to remain connected. All settings are retained in memory if the IPN-ProRemote is removed or power is lost. Refer the IPN-ProRemote operators manual to change settings or restore factory defaults.

PARAMETER OR FUNCTION	FACTORY DEFAULT	RANGE VIA IPN-ProRemote
Acceptance Charge Voltage	14.4V	10.0 – 40.0V
Float Charge Voltage	13.2V	10.0 – 40.0V
Charge Time	2.0 Hrs	0.0 – 10.0 Hrs (0.5 Hr steps)
Equalize Voltage	15.2V	10.0 – 40.0V (0.1V steps)
Equalize Time	2.0 Hrs	0.5 – 10.0 Hrs (0.5Hr steps)
Auto Equalize Days	30 days	10 – 400 days (5 day steps) -or- Manual
Load Control	Low Voltage Disconnect ON ≥12.6V OFF ≤11.5V	ON/OFF 10.0 – 40.0V -or- Based on net battery amp-hours (5AH steps)
End Of Charge Determination	Time at charge voltage (Charge Time)	Time at charge voltage -or- net battery charge current matched to battery amp-hours
Temperature Compensation Factor	-5.00mV/°C/cell	-0.00 – -8.00mV/°C/cell (0.05mV/°C/cell steps)
Maximum voltage setpoint limit	15.5V	10.0 – 40.0V (0.1V steps)

IPN Network Address – DIP's #1, #2 & Jumper A2 (Omitted on SB2512i)



➤ A single controller must have it's IPN network address set to 0 (zero), which is the factory default. In a multi-controller system one (and only one) controller must have it's IPN network address set to 0 (zero) to serve as the network and charge control master. The other controllers can be any other address (1-7), but no controller can have the same address. The SB2512iX requires that a jumper be soldered across location A2 to select addresses 4 through 7. Addresses 0 through 3 are available without jumper A2.

DIP SWITCH	IPN NETWORK ADDRESS							
	MASTER 0	1	2	3	4	5	6	7
JUMPER (A2)	NO	NO	NO	NO	YES	YES	YES	YES
# 1 (A1)	OFF	OFF	ON	ON	OFF	OFF	ON	ON
# 2 (A0)	OFF	ON	OFF	ON	OFF	ON	OFF	ON

Equalization Enable – DIP #4 ON (Omitted on SB2512i)



➤ **WARNING:** Not all batteries can be safely equalized. Equalization should only be performed on vented liquid electrolyte lead-acid batteries. Follow battery manufacturers recommendations pertaining to equalization.

If DIP switch #4 is turned OFF, equalization is completely disabled. If DIP switch #4 is turned ON prior to the application of battery power, automatic equalization is enabled. From then on the unit will perform automatic equalization after the set number of days has elapsed (factory default = 30 days). A manual equalize can be performed by turning DIP switch #4 ON, after battery power is applied and the unit initializes. After the manually initiated equalization cycle completes, turn DIP switch #4 OFF. If DIP switch #4 is left ON automatic equalize is enabled. Due to the need to remove the panel to access the DIP switches, fully manual equalization is best performed remotely from the IPN-ProRemote.

SETUP AND WIRING DIAGRAM

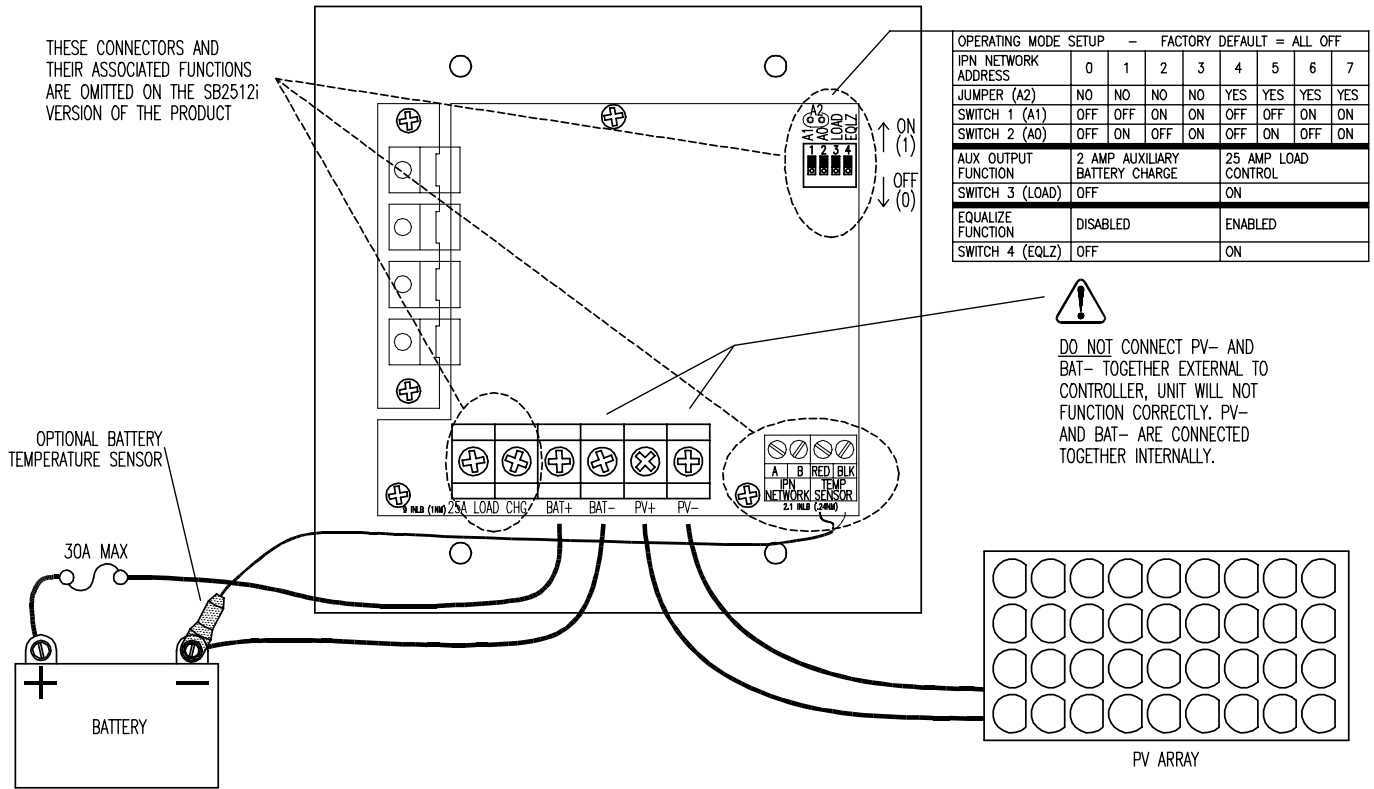


FIGURE 3

BATTERY AND PV WIRING



➤ **WARNING:** This unit must be installed and wired in accordance with National Electrical Code, ANSI/NFPA 70. Over current protection for the battery must be provided externally. To reduce the risk of fire, connect to a circuit provided with 30 amperes maximum branch-circuit over current protection in accordance with National Electrical Code, ANSI/NFPA 70. Do not connect to a PV array capable of producing greater than 20 amperes I_{sc} at STC. Figures 3, 4 and 5 show generalized wiring information only and do not include all wiring and safety requirements for a photovoltaic electrical system.



➤ **CAUTION:** Battery, PV and Auxiliary Output terminal block accept #20–10 AWG wire and are to be tightened to 9 in-lb (1 nm). IPN Network and Temperature Sensor compression terminals accept #24–14 AWG wire and are to be tightened to 2.1 in-lb (0.24 nm).

➤ **CAUTION:** DO NOT connect Bat- and PV- together outside of the unit or improper operation will result. Bat- and PV- connect together internally.

Wiring requirements for Solar Boost 2512i(X) are somewhat different than conventional PV controllers. While the performance of other controllers may be affected somewhat by wiring, wiring and connections used with this unit can have a significant effect on current boost performance.

The effect wiring has on current boost performance is that PV power wasted heating undersized wires or poor connections becomes unavailable to charge the battery. A desirable installation would produce a total system wiring voltage drop of 3% or less. Table 2 is meant to serve as a wire size guide which will lead to good boost performance with reasonable wire sizes. The lengths shown are one way for the wire pair between the PV array and battery, with the Solar Boost 2512i(X) somewhere along the path. Larger wire sizes will tend to improve boost performance whereas smaller wire sizes will reduce boost performance. If wire sizes larger than 10AWG are used a short length of approximately 1' (0.31m) of 10 or 12AWG should be used between the larger wire and the controller.


MAXIMUM CONDUCTOR PAIR LENGTH - 3% VOLTAGE DROP

WIRE GAUGE AWG	12 VOLT SYSTEM @20AMPS FEET / METERS
12 AWG	6.4 / 1.9
10 AWG	10.2 / 3.1
8 AWG	16.2 / 4.9
6 AWG	25.7 / 7.8
4 AWG	40.8 / 12.5
2 AWG	64.9 / 19.8
1/0 AWG	103.3 / 31.6

TABLE 2

BATTERY TEMPERATURE SENSOR (Omitted on SB2512i)

Simply connecting the optional battery temperature sensor as shown in Figure 3 will enable temperature compensation of all charge voltage setpoints, and enable all other battery temperature related functions. While the copper lug containing the sensor element has no electrical connection it is recommended that the sensor be connected to a negative battery terminal. Sensor temperature can be displayed directly on the IPN-ProRemote, or sensor voltage can be used confirm operation. With the sensor connected it's voltage should read approximately 2.98V at 25°C and change by +10mV/°C. If the sensor open, short, installed reverse polarity or missing, all temperature related functions will operate as if the sensor was at 25°C.

 ➤ In a multi-controller system only one (1) the temperature sensor is required and must connect to the master (IPN address zero [0]). The master then shares temperature information with all other devices on the IPN network.

AUXILIARY OUTPUT (Omitted on SB2512i)




➤ **CAUTION:** The auxiliary output can serve one of two functions, either a 2 amp auxiliary battery charger, or a 25 amp load controller. It cannot perform both auxiliary battery charge and load control functions at the same time. The function is selected by DIP switch #3 as shown in Figure 3. The LOAD indicator LED on the front panel will illuminate whenever the auxiliary output is ON.

AUXILIARY BATTERY CHARGE – DIP #3 OFF

The auxiliary charge function is used to charge a separate battery of the same voltage as the primary battery. Control is such that the primary battery is first priority and the auxiliary battery is second priority. If charge is OFF or the primary battery is charging in Bulk, no power is diverted to the auxiliary battery. If the primary battery is in Acceptance or Float meaning the primary battery does not need all available power, up to 2 amps is diverted to the auxiliary battery at roughly the same charge voltage as the primary battery. Auxiliary battery voltage can be displayed on the IPN-ProRemote. Auxiliary battery charge is disabled during equalization.

LOAD CONTROLLER – DIP #3 ON

The load control feature can deliver up to 25 amps and controls ON/OFF based on battery voltage. If the IPN-ProRemote is used ON/OFF switching can be based on net battery amp-hours. Factory default settings are for Low Voltage Disconnect (LVD) operation with ON at $V_{BAT} \geq 12.6V$, and OFF at $V_{BAT} \leq 11.5V$. These values can be changed using the IPN-ProRemote. The ON/OFF condition must be valid for 20 seconds before switching will occur. The only constraint is that the ON/OFF values cannot be set the same. For normal LVD operation the OFF threshold is set to a lower value than the ON threshold. If the higher/lower values are reversed, the output control logic is inverted. For example a low voltage alarm can be created by setting ON to $\leq 11.5V$, and OFF to $\geq 11.6V$. The output will turn on to activate an alarm when battery voltage drops to 11.5V or less, and turn off when battery voltage climbs to 11.6V or more. This output invert capability applies to amp-hour control as well.

 ➤ If load controller output is configured to operate based on net battery amp-hours with the IPN-ProRemote, it is very important to set ON/OFF voltage thresholds as well. If a valid amp-hour reading is not available, load control operation will revert to voltage based operation. This will occur if the amp-hour counter has not been initialized by fully charging the battery, or the IPN-ProRemote is not present.

➤ Voltage or amp-hour ON/OFF thresholds must not be the same values or improper operation will result.

AUXILIARY OUTPUT WIRING

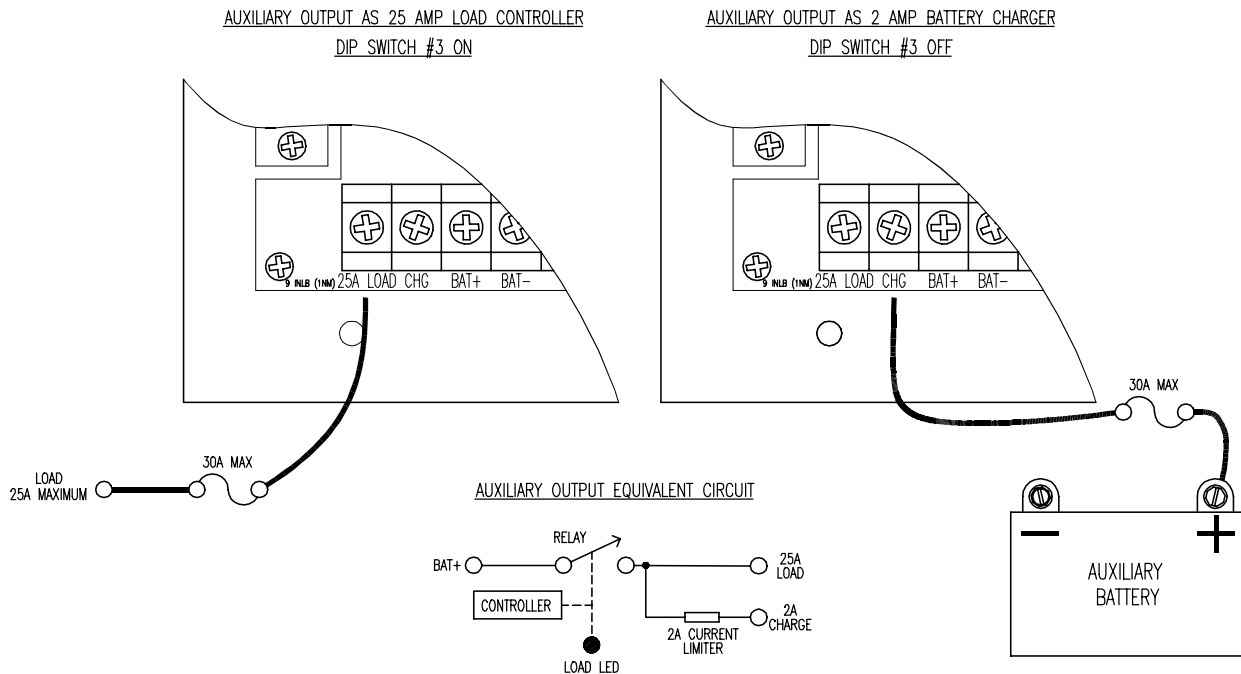


FIGURE 4

INSTALLING A MULTI-CONTROLLER SYSTEM (Omitted on SB2512i)

The Solar Boost 2512iX includes the full IPN network interface necessary for multi-controller operation. Up to 8 IPN network compatible charge controllers can be connected together in a multi-controller system charging a common battery. In an IPN based multi-controller system the controllers will setup and operate as a single machine rather than separate charge controllers. It is not necessary for all the charge controllers in multi-controller system to be the same type. They do however need to be specified to charge the same voltage battery. For example, a system charging a 12V battery could consist of both a Solar Boost 2512iX and a Solar Boost 3024i. A display or other special communication hardware is not required for a multi-controller IPN network to operate.

The basic control scheme is that device address 0 (zero) is the master and devices 1 – 7 are slaves. The master controls the charging process and directs power control activities of the slaves. Each controller will be in the same charge mode and the system as a whole will properly charge the battery based on charge parameter setup in the master. The charge control system will start whenever one or more devices has input power, but only those devices with input power will have their Charge Status LED's ON.

MULTI-CONTROLLER WIRING AND SETUP



- **CAUTION:** A multi-controller system requires the following specialized installation and setup:
- 1) Each controller must connect to and charge the same battery.
 - 2) One controller only must be set to IPN address 0 (zero) to serve as the charge control master.
 - 3) All other controllers must be set to addresses 1 – 7, and no two controllers can have the same address.
 - 4) Charge parameters for the system as a whole are setup in the master only. Charge parameters cannot be set in slaves. Slaves automatically copy the master's charge parameters.
 - 5) While outputs connect in parallel to a common battery, PV inputs to each controller must be separate and cannot be connected in parallel. A large PV array must be divided into sub-arrays with each sub-array connecting to it's charge controller with separate PV+ and PV- wiring. Sub-arrays do not need to be of the same PV voltage or type.
 - 6) All controllers must be connected to the same IPN network.

IPN NETWORK

An RS-485 communication link is established between controllers by daisy chaining a twisted pair cable from the IPN Network terminal block, controller to controller (A-to-A, B-to-B) as shown in Figure 5. A display or other special communication hardware is not required for the IPN network to operate.

IPN NETWORK WIRING

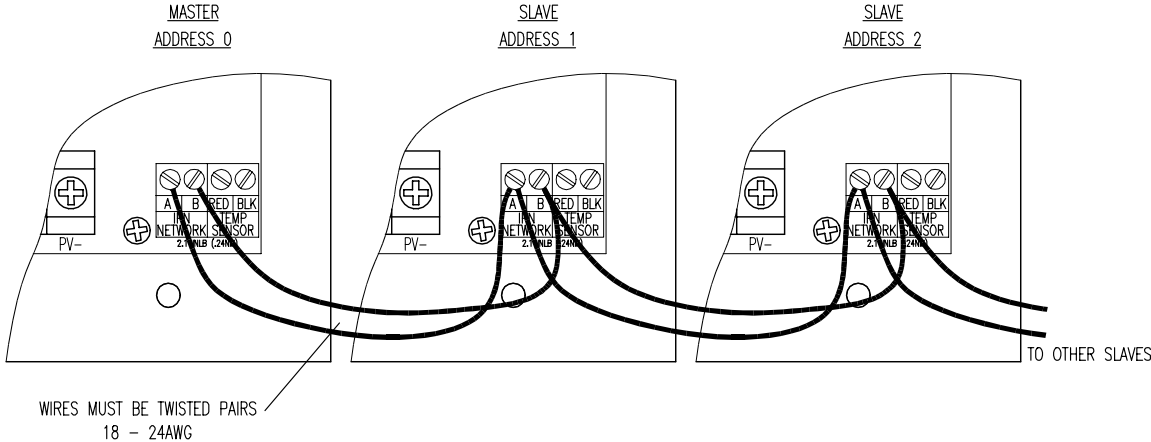


FIGURE 5

AUXILIARY OUTPUT IN MULTI-CONTROLLER SYSTEMS

Auxiliary outputs in a multi-controller system will function as normal, but only the auxiliary output in the master can be configured or monitored using the IPN-ProRemote. If the auxiliary output setup of a slave needs to be modified or have its factory defaults restored, that unit can be removed from the system, temporarily configured to be master (IPN address zero [0]) and then configured using the IPN-ProRemote. Auxiliary output setup will be retained when power is removed. Once that unit's auxiliary output is configured it can then be set to any IPN address.

MOUNTING



CAUTION: Mount the unit to vertical to promote air flow and do not enclose in a confined space. If not mounted vertically while processing high power, unit may shut down due to over temperature. The unit is not watertight and must be protected from rain, snow and excessive moisture. Take care not to place mounting screws under large brown capacitor when securing mounting box to mounting surface.

DETAILED DIMENSIONAL DRAWING

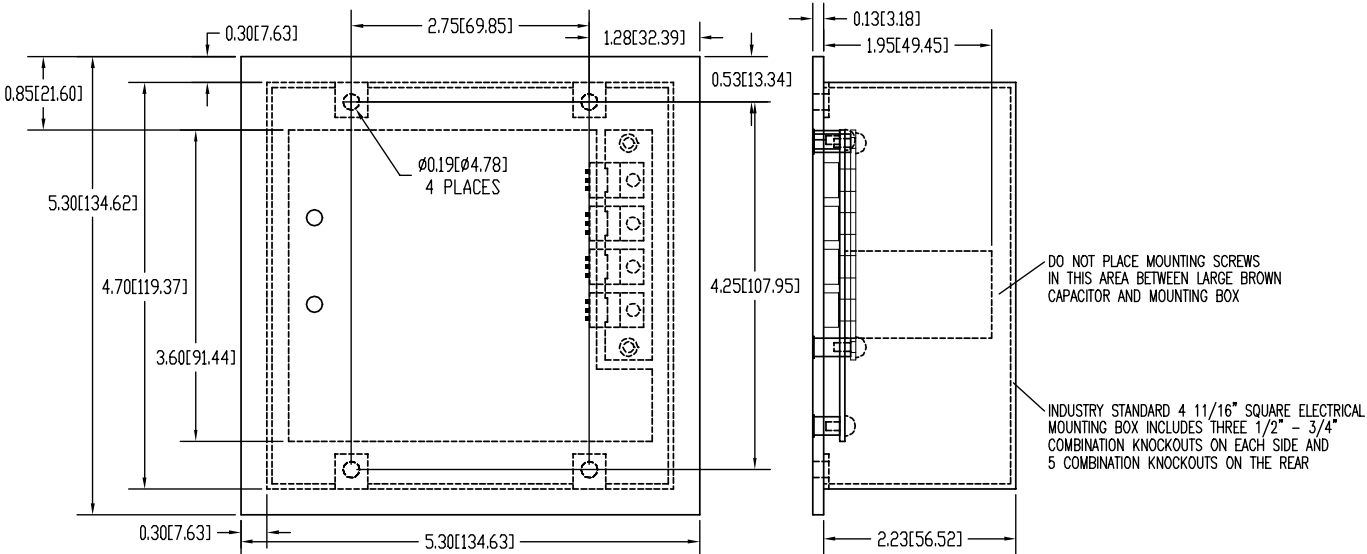


FIGURE 6

TROUBLESHOOTING GUIDE

SYMPTOM	PROBABLE CAUSE	ITEMS TO EXAMINE OR CORRECT
Completely dead, no display power	No battery power	Battery disconnected, overly discharged, or connected reverse polarity. Battery powers the system, not PV.
Unit will not turn on (charge status LED off), Display if attached is OK	PV disconnected PV reverse polarity PV- connected to BAT- external to controller IPN network address set wrong	PV must supply at least 0.25A at 2.5V more than battery voltage to begin charge. Reverse polarity PV will cause heat sink to heat. PV- & BAT- must be separate for proper operation. PV- must receive earth ground via shunts inside the SB2512i which internally connect PV- to BAT-. External connection prevents proper operation of internal shunts and current measurement system. A single unit must be set to IPN network address 0 (zero). One unit of a multi-unit network must be set to IPN network address 0 (zero), AND all other units must be set to different addresses.
Charge status LED on., but no output charge current	Battery voltage greater than charge voltage setpoint Battery voltage too low	This is normal operation. Output is off due to high battery voltage which may be caused by other charging systems. Battery voltage must be at least 9V for the unit to operate.
Charge status LED blinks rapidly	System in equalize mode	Disable equalize via IPN-ProRemote, or by turning DIP switch #4 off.
Charge current is lower than expected, PV current may be low as well	Battery is highly charged Worn out PV modules Low insolation PV- connected to BAT-	Normal operation, current is reduced if battery voltage is at setpoint. Replace, or use as is. Atmospheric haze, PV's dirty, sun low on horizon, etc. PV- & BAT- must be separate for proper operation. PV- must receive earth ground via shunts inside the SB2512i which internally connect PV- to BAT-. External connection prevents proper operation of internal shunts and current measurement system.
MPPT Current boost is less than expected	PV maximum power voltage (V_{MP}) is not much higher than battery voltage, leaving little extra power to be extracted PV's hot	PV's with low V_{MP} . PV's with higher V_{MP} produce greater power and current boost potential. PV's with $V_{MP} \geq 17V$ work best, PV's with <36 cells tend to work poorly. Excessive PV wiring voltage drop due to undersize wiring, poor connections etc. Battery is nearly charged and battery voltage is high. Output during MPPT operation is "constant power", higher battery voltage reduces charge current increase. V_{MP} and available power decrease with increasing PV cell temperature. Cooler PV's will produce greater boost. It is normal for boost to decrease as temperature rises.
Auxiliary battery not charging	Auxiliary output not configured for auxiliary battery charge Primary battery not highly charged Load on Auxiliary battery too high	Confirm dip switch #3 is OFF. Auxiliary battery will not receive charge unless primary battery is highly charged and unit is in Acceptance or Float. Maximum auxiliary charge current is roughly 2 amps. Load may need to be reduced.
Charge OFF at high ambient temperature	System temporarily shuts down due to high heat sink temperature	Improve ventilation or reduce PV power. Sufficient ventilation to prevent over temperature shut down will improve reliability. See Technical Bulletin #100206.

SYMPTOM	PROBABLE CAUSE	ITEMS TO EXAMINE OR CORRECT
System appears OK, but will not correctly switch between Bulk, Acceptance & Float	<p>Not set for 3 stage charge</p> <p>System will not switch out of Bulk and into Acceptance or Float</p> <p>System will not switch from Float to Bulk or Acceptance</p> <p>System will not switch from Acceptance to Float</p>	<p>Double check Float voltage setpoint.</p> <p>Battery is so discharged that net charge current cannot bring battery voltage up to the desired charge voltage setpoint. PV power may be too low or loads too high.</p> <p>Battery is fully charged. System will stay in Float and not switch to Bulk or Acceptance until it is unable to hold the battery at the Float voltage setpoint.</p> <p>Battery not fully charged. Unit will not switch to Float until battery voltage remains at the Acceptance voltage setpoint continuously for the Charge Time period (or net battery current drops to the Float Transition Current setpoint if using IPN-ProRemote).</p>
Load control not working	<p>Auxiliary output not set for load control</p> <p>Output may have shut off due to low battery charge</p> <p>ON/OFF thresholds set to inappropriate values</p>	<p>Confirm dip switch #3 is ON.</p> <p>Load will shut off if battery voltage drops below OFF threshold (default 11.5V). Once shut off, the load will not come back on until battery voltage is above ON threshold (default 12.6V).</p> <p>Correct settings.</p>
Networked units do not seem to coordinate action or slaves do not turn on	<p>IPN network address set wrong</p> <p>Network wiring problem</p>	<p>A single unit must be set to IPN network address 0 (zero).</p> <p>One unit of a multi-unit network must be set to IPN network address 0 (zero), AND all other units must be set to different addresses.</p> <p>Confirm wiring correctly in place. Use IPN-ProRemote to view charge unit status and confirm communication.</p>
Temperature related functions do not work.	<p>Temperature sensor missing</p> <p>Temperature sensor not installed on master</p> <p>Temperature sensor failed or installed reverse polarity</p>	<p>Install temperature sensor.</p> <p>Temperature sensor must be installed on the master in a multi-controller system. Temperature sensor inputs on slaves are disabled.</p> <p>If sensor is open, short, reverse polarity or missing system will operate as if sensor was at 25°C. Sensor temperature can be read directly on the IPN-ProRemote. Sensor voltage when connected should be 2.98V at 25°C, changing at +10mV/°C.</p>

SPECIFICATIONS

SPECIFICATIONS	Solar Boost 2512i
Output Current Rating	25 Amp maximum, automatic 25 Amp output current limit
Nominal Battery Voltage	12VDC
PV Input Voltage	35VDC maximum
Power Consumption	0.35W Typical standby • 1.0W Typical charge on
Charge Algorithm	3-stage Bulk/Acceptance/Float • Charge time in Acceptance fixed at 2 hours (Range 0 – 10 hours ²) (Full charge can be based on net charge current matched to battery amp-hours ²)
Acceptance Voltage	14.4VDC Fixed Value (10.0 – 20.0VDC ²)
Float Voltage	13.2VDC Fixed Value (10.0 – 20.0VDC ²)
Power Conversion Efficiency	95% @ 14 Volt 20 Amp Output
Physical Configuration and Dimensions	Open frame construction with conformal coated electronics mounted to rear of 5.3" x 5.3" (13.5cm x 13.5cm) clear anodized aluminum face plate. Electronics extend 1.9" (4.83cm) behind front panel. Mounts into standard 4 ^{11/16"} (11.9cm) square electrical box which is included, Raco p/n 8257 or equivalent.
Analog Input Accuracy / Range	Battery and PV voltmeters, 35.0VDC ±0.50% FS Input/Output ammeters, 30.0A ±0.50% FS
Communication	IPN Network interface for IPN displays <u>only</u> . Full IPN interface to allow multicontroller coordination not provided.
Environmental	-40 – +40°C, 10 – 90% RH non-condensing

Blue Sky Energy - Solar Boost 2512i and 2512iX

SPECIFICATIONS	Additional Specifications / Features for Solar Boost 2512iX
Equalization Voltage	15.2VDC Fixed Value (range 10.0 – 40.0VDC ²) • automatic Fixed at 2 hours each 30 days, may be disabled (time and day settings variable ² , or equalize can be manually actuated ²)
Auxiliary Output Function	Single output field configurable as either: 25 Amp load controller –or– 2 Amp auxiliary battery charger
• Aux. Battery charge	2 Amp typical, same charge voltage as primary battery
• Load Control	25 Amp maximum; ON @ $\geq 12.6\text{VDC}$ / OFF @ $\leq 11.5\text{VDC}$ (Range 10.0 – 40.0VDC ²), or net battery amp-hours ²)
Temperature Compensation	Optional temperature sensor adjusts charge voltage setpoints based on measured battery temperature, -5.00 mV/°C/cell correction factor (Range -0.00 – -8.00 mV/°C/cell ²) • sensor range -60 – +80°C
Auxiliary Battery Voltage	Auxiliary battery voltmeter, 35.0VDC $\pm 0.50\%$ FS
Communication	Complete IPN Network interface. Allows up to 8 IPN capable controllers to set up and operate as a single machine, share a common battery temperature sensor, and share an IPN-Remote or IPN-ProRemote display. Simple twisted pair cable interface with no special communication hardware required.

As a part of our continuous improvement process specifications are subject to change without prior notice

² With IPN-ProRemote which may be used as a setup tool only, or permanently installed.

ONE YEAR LIMITED WARRANTY

Blue Sky Energy, Inc. (hereinafter BSE), hereby warrants to the original consumer purchaser, that the product or any part thereof will be free from defects due to defective workmanship or materials for a period of one (1) year subject to the conditions set fourth below. If within the coverage of this limited warranty, BSE will repair or replace the product at BSE's discretion. The original consumer purchaser is responsible for all transportation costs and insurance related to returning the product to BSE. BSE will cover standard ground transportation costs and insurance to return the product to the original consumer within the continental US.

1. This limited warranty is extended to the original consumer purchaser of the product, and is not extended to any other party.
2. The limited warranty period commences on the date the product is sold to original consumer purchaser.
3. This limited warranty does not apply to any product or part thereof damaged by; a) alteration or disassembly, b) repair or service not rendered by a BSE authorized repair facility, c) accident or abuse, d) corrosion, e) lighting or other act of God, or f) operation or installation contrary to instructions pertaining to the product.
4. BSE's liability for any defective product or any part thereof shall be limited to the repair or replacement of the product, at BSE's discretion. BSE will not be liable for any loss or damage to person or property, or any other damages, whether incidental, consequential or otherwise, caused by any defect in the product or any part thereof. Some states do not allow exclusions or limitations of incidental or consequential damages, so the above limitation may not apply to you.
5. Any implied warranty for merchantability or fitness for a particular purpose is limited in duration to the length of this warranty. Some states do not allow exclusions or limitations on how long an implied warranty lasts, so the above limitation may not apply to you.
6. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.
7. To obtain warranty repairs, contact BSE at 800-493-7877 or 760-597-1642 to obtain a Returned Goods Authorization (RGA) number. Mark the outside of the package with the RGA number and return the product, postage prepaid and insured to the address below. A copy of the purchase receipt identifying original consumer purchaser and date purchased must accompany the product to obtain warranty repairs.

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